

Date: Thursday, 18/12/2008 12:51:35 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	WINDOW
Job Number :	44167		
Estimate Number :	12328		
P.O. Number :		Part Number :	D32361
This Issue :	18/12/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3236 REV.B
First Issue :	18/12/2008	Project Number :	N/A
Previous Run :	38655	Drawing Revision :	B
	Type :	Material :	
	SMALL /MED FAB	Due Date :	10/01/2009
Written By :		Qty:	8
Checked & Approved By :	<u>JLD 08.12.19</u>	Um:	Each
Comment :	est rev. A 06.03.07 New Issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MACRLICS125	1/8" Polycast II Sheet
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Comment: Qty.: 2.0528 sf(s)/Unit Total : 16.4220 sf(s)
 1/8" Polycast II Sheet Batch: 110115

B 9-1-8

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 Cut as per Dwg D3236
 Dwg Rev: B
 Prog Rev: B

B 9-1-8

(8)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 9-1-8

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

S 09/01/08 (78)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 -Deburr
 -Engrave Part Number & Batch Number as per Dwg D3236

SAD 08-01-25 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: WINDOW

Job Number: 44167

Part Number: D32361

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 09/01/26 (FS)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 212

JS 09/01/27 (FS)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/28 (FS)

Job Completion



MF 09-01-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

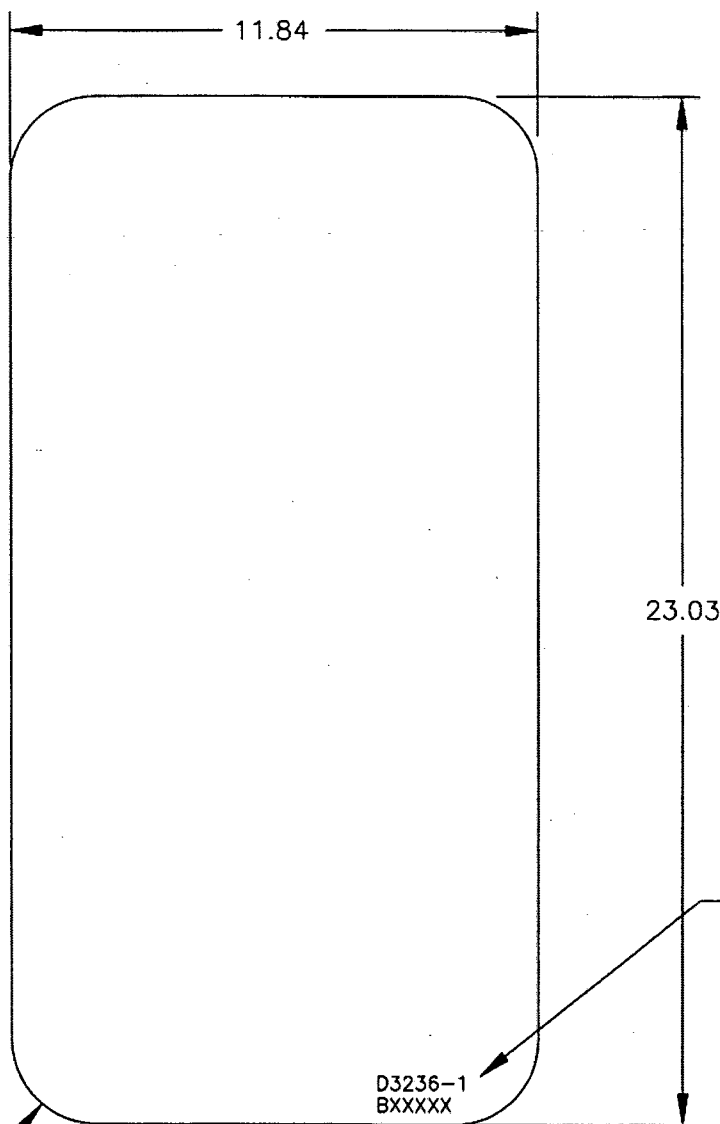
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>[Signature]</i>	DRAWN BY	<i>[Signature]</i>	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3236
				REV. B SHEET 1 OF 1
DATE	04.05.05	TITLE	WINDOW	SCALE NTS
A	03.12.18	NEW ISSUE		
B	04.05.05	ADD THICKNESS & ENGRAVING SPEC		

RELEASED
04.05.12 *[Signature]*



D32361
B4X167

ENGRAVE P/N D3236-1 AND
B/N ON LOWER EDGE
USE 0.125" HIGH LETTERS TO
MAXIMUM DEPTH OF 0.005"

R1.90
(TYP)

D3236-1
BXXXXX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *44107*

D3236-1 WINDOW

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 0.125" THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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